

## BID LIST NO. 0375

### SPECIFICATION FOR SHRINK FILM, SINGLEWOUND

PROPERTY NUMBERS: 206334, 206431, 206598, 207004

#### General Requirements

The product is to be a polyolefin, which is biaxially oriented with the capability of shrinking 50% in both directions. Products made of PVC (polyvinylchloride) are not acceptable. The shrink film is to be singlewound.

#### Specific Requirements

<u>Property Number</u>	<u>Width of Roll</u>
206334	14" (35.6 cm)
206431	20" (50.8 cm)
206598	26" (66.0 cm)
207004	30" (76.2 cm)
Length of Roll	5250' (1600.2 m)
Core Diameter	3" (7.6 cm)
Thickness of Film	1 mil (0.025 mm or 100 gauge)
Roll Diameter	10" $\pm$ 1/2" (25.4 cm $\pm$ 1.3 cm)
Shrinkage at 250°F	50% min. (longitudinal and (ASTM D 1204) transverse directions)
Haze (ASTM D 1003)	2.2% max.

#### Sample Requirement

Bids must include two (2) rolls of film (width 20", length 2620') for testing. A satisfactory product will be qualified for all roll widths. Bid prices will be evaluated on the cost per 1000 square inches of film.

#### Practical Test

In addition to meeting the above requirements, the film must produce a satisfactory seal and package when used on the following equipment:

FORMWRAP Automatic Wrapping Machine, Model 25, (Packaging Division of CAM Industries, Inc.) with Weldotron Variable Velocity Shrink Tunnel, Model 7323.

#### Qualified Products List

The following products have been tested and comply with the current specifications.

1. Cryovac Division "Cryovac D-955 Film"

Date of Last Revision: June 18, 1991